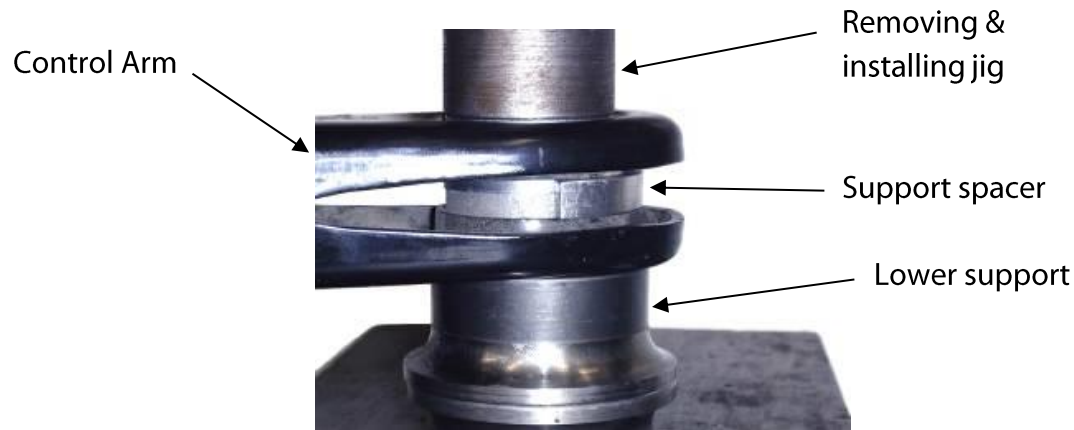


Fitting Instructions #2423IS

MINI Mini R50, R53, R55, R56 and R57

Lateral Arm Lower-Inner & Outer Kit



- Remove the control arm from the vehicle.
- With the use of a hydraulic press, suitable pressing jigs and support spacers, press out the original bushings;

Note: Support spacers are required to avoid distorting the outer housing on the control arms. The photo below shows the support spacer between the housing ends.

- Install new bushing into the housing. The support spacers are required to avoid distorting the outer housing on the control arms, when installing the new bushings;
- Use the grease supplied and lubricate the inside of the new bushing and the outside of the steel crush tube;
- Insert the new steel crush tube into the new bushing;
- Install the control arms back into the vehicle;

Note: Tighten all mounting bolts and nuts to the manufacturers specifications